

### Animas River Stakeholders Group Upper Cement Creek Working Group

# DRAFT TREATMENT ALTERNATIVE EVALUATION OUTLINE

October 12, 2011

#### 1. INTRODUCTION

- a. Problem Definition
- b. Present project goals
  - i. Improve water quality and aquatic habitat in Animas River
  - ii. Provide community educational opportunities concerning problems arising from historic mining practices and potential solutions.
  - iii. Make recommendations to regulatory and enforcement agencies for the implementation of practical solutions to the problem.

#### 2. SITE DESCRIPTION AND BACKGROUND

# 3. WATER QUALITY AND QUANTITY

- a. List of all discharges with location, water quality and current flow rate information
- b. Expected short-term and long-term changes in water quality or quantity

# 4. GOALS FOR METAL LOADING REDUCTION

- a. Define point of discharge
- b. List water quality goals
- c. Define methods for metal loading reduction required
- d. How will goals be measured? Point of compliance? Evaluation of compliance?

#### 5. DESIGN CRITERIA

- a. Define point of compliance (here or above?)
- b. Life of project/Service life of solution
- c. Define appetite for risk
- d. Define factors of safety desired
- e. Need for treatment plant expansion or change in technology
- f. Options for local waste stream disposal
- g. Options for non-local waste stream disposal
- h. Options for reducing water and/or metal load to be treated

#### 6. EVALUATION CRITERIA

- a. Implementability
  - i. Legal
  - ii. Ownership/operation
  - iii. Permitting
- b. Effectiveness/Dependability
- c. Complexity/Ease of operation

- d. Reliability
- e. Space and location requirements
- f. Risks
- g. Technical issues
- h. Waste stream created and management options
- i. Cost
  - i. Capital cost
    - 1. Legal
    - 2. Engineering
    - 3. Permitting
    - 4. Land acquisition
  - ii. Annual cost
    - 1. Consumables
    - 2. Power
    - 3. Transportation cost
    - 4. Waste disposal
    - 5. Labor
    - 6. Winter operation
      - a. Maintain access
      - b. Deliveries
    - 7. Engineering
    - 8. Monitoring
    - 9. Analytical costs
    - 10. Reporting
  - iii. Net Present Value analysis
    - 1. Period of analysis
    - 2. Annual escalation
    - 3. Discount factor
- j. Evaluation scoring

# 7. TREATMENT TECHNOLOGIES IDENTIFIED/AVAILABLE

- a. Status of technology
  - i. Risk
  - ii. Full scale proven
  - iii. Pilot scale proven
  - iv. Bench scale proven
  - v. Conceptual
- b. Consumables needed
  - i. Lime
  - ii. Chemicals
  - iii. Power
- c. Issues with technology
  - i. Is technology proprietary?
  - ii. Risks?
- d. Waste streams generated
  - i. Disposal options

- e. Waste Stream Disposal Method
  - i. Is sludge hazardous?
  - ii. Is there a beneficial use?
  - iii. Should sludge be dewatered?
  - iv. Is there a potential for metals recovery
  - v. Truck to landfill,
  - vi. Local repository
- f. Review of treatment technologies
  - i. High Density Sludge (HDS) Treatment
  - ii. Rotating Contactor Treatment System (RCTS)
  - iii. Simple Lime Treatment
  - iv. Ion Exchange
  - v. Membrane Treatment
  - vi. Bioreactors
  - vii. Others (in situ)

# 8. DEVELOPMENT OF ALTERNATIVES

- a. Generalize type of approaches
  - i. Central vs. treatment at each discharge
  - ii. One discharge vs. multiple discharges
  - iii. In-situ treatment
  - iv. Bulkhead removal
- b. Multiple treatment technologies required?
- c. Land ownership
- d. Easements required
- e. Avalanche protection
- f. Power access
- g. Addition or removal of bulkheads
- h. County road access
- i. Flow collection/Conveyance pipelines required
  - i. Surface channels
  - ii. Pressure pipelines

#### 9. EVALUATION OF ALTERNATIVES

10. RECOMMENDED ALTERNATIVE